

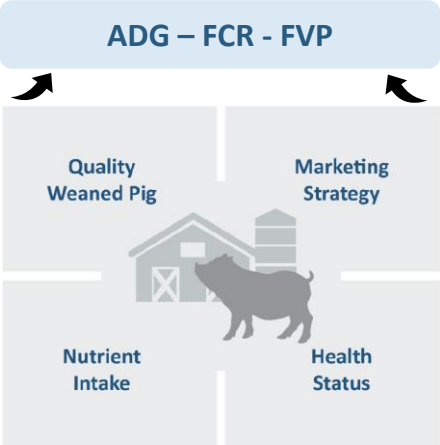
Quality Weaned Pig: A Cornerstone of Growing Pig Excellence

Nat Stas

Technical Service Manager, PIC

nat.stas@genusplc.com

The Cornerstones of Growing Pig Excellence



Understanding Quality Weaned Pig (QWP)



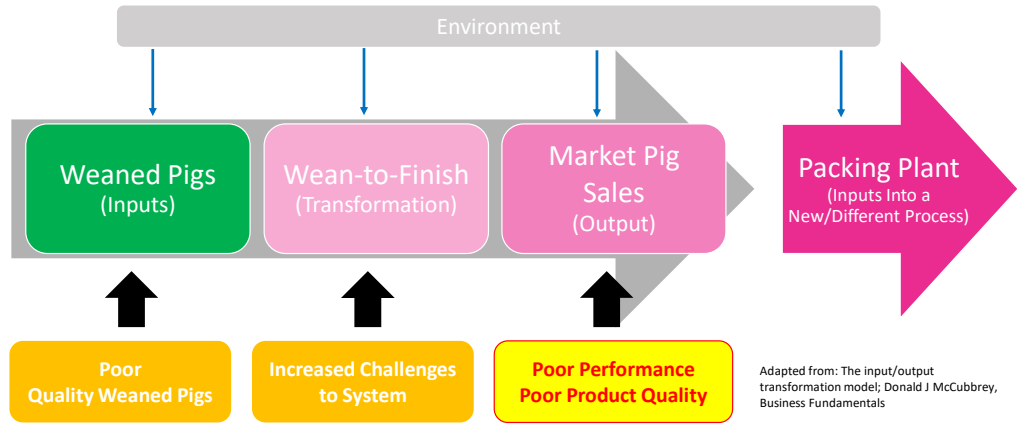
*How Quality
Weaned Pig Can
Be Defined?*

What is Quality

- Quality is the totality of features and characteristics of a product or service that bear on its ability to satisfy given needs. (American Society for Quality)
- **Quality** is how good something is. If the **quality** of a product is high, then that means that it is fit for its purpose. If the **quality** of an item is low that means that the product may break easily or not work properly.



Production System: Input/Output Transformation Model



Adapted from: The input/output transformation model; Donald J McCubbrey, Business Fundamentals

Definition of 'Quality Weaned Pig'

Pigs/groups of pigs at weaning, which display a set of defined biological, sanitary and zootechnical characteristics (not just one). These characteristics are indicators of a pig's potential performance through nursery & grow-finish phases.*

- Weaning Age and Weaned Weight
- Healthy
- Weaning Weight Efficiency (Combination age/weight)
- Thrifty
- Consistency

**Thresholds for each of these characteristics may be different for every flow based upon the goals and constraints. Thus, it is recommended a set metric for each characteristic not be applied to the entire US swine industry.*

Understanding Quality Weaned Pig (QWP)



*Why Should
Quality Weaned
Pig Be Measured?*



Pig Business and Animal Welfare Improvements

THE
POPC
SHOW

Why Measure QWP?

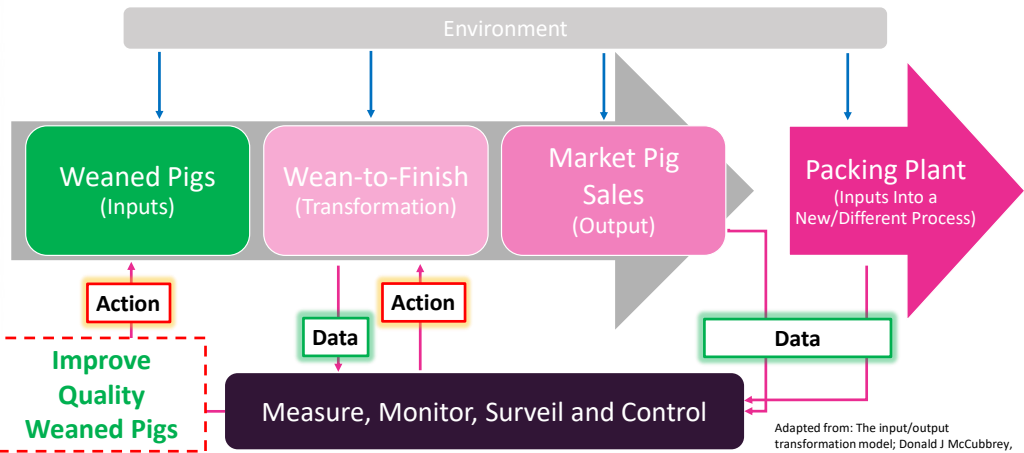
1. Adjust the early pig care procedures in accord to QWP based on;

- Weight and Age : Room temperature, Feed intake training procedures, Feed budget, placement plan
- Health Status: Room temperature, potential medications, immunization program changes or potential production flow changes

2. Feedback to sow unit will allow a continuous improvement process (CIP)

- Piglet processing improvements related to; tail docking, umbilical hernias or physical defects, lameness, etc
- Consistent pig flow: Use of NF or WF spaces

Production System: Input/Output Transformation Model



Challenge: **Improve weaned pig weight with same weaning age**



QWP Definition Based on Pig Characteristics

<p>Weaning Age / Weight Framework</p> <ul style="list-style-type: none"> ✓ Wean at 21-28 days (average 24d) ✓ It isn't recommendable less than 18 days ✓ Aim to wean pigs with no less than 4 kgs ✓ Weaned Weight Efficiency: <ul style="list-style-type: none"> • Real weaned weight / Targeted weaned age based on weight/age table. Goal is >95% 	<p>Thrifty</p> <ul style="list-style-type: none"> ✓ Ability and willingness to eat ✓ Genetic. Ensure: <ul style="list-style-type: none"> • Genetic source is robust • Multiplier well managed • Index Managed Program ✓ Absence of phenotypic defects such as lameness, umbilical hernia, etc.
<p>Healthy</p> <ul style="list-style-type: none"> ✓ Sow Units: PRRSV, IAV, Mhyo, PEDV, DCoV & TGEV Negative at least in multipliers and at minimum, stability in rest of system 	<p>Consistency (across cohorts & output from sow farm)</p> <ul style="list-style-type: none"> ✓ Respect farrowing room integrity. ✓ Do NOT wean smaller/younger pigs to complete groups nor delay pigs with poor growth rate ✓ Enough pig flow to fill barn/room quickly



Contributors: Will Lopez DVM, PhD, Juan Carlos Pinilla DVM, MS, Justin Holl PhD, Eng, Fernando Gomez MS, Deanne Hemker DVM, MS, , Isaiiah Spath BS, Sarah Jorgensen.

Weaning Age / Weight Framework

- Wean at 21-28 days (average 24d)
- It isn't recommendable less than 18 days
- Aim to wean pigs with no less than 4 kgs
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Thrifty

- Ability and willingness to eat
- Genetic. Ensure:
 - Genetic source is robust
 - Multiplier well managed
 - Index Managed Program
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Healthy

- Sow Units: PRRSV, IAV, Mhyo, PEDV, DCoV & TGEV Negative status at least in multipliers and at minimum, stability in rest of system

Consistency

(across cohorts & output from sow farm)

- Respect farrowing room integrity.
- Do NOT wean smaller/younger pigs to complete groups nor delay pigs with poor growth rate
- Enough pig flow to fill barn/room quickly

The logo for the Pork Show, featuring the text "PORK SHOW" in a stylized font with a pig silhouette integrated into the letter "O".

THE PORK SHOW

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Weaned Pig Quality : Weaning Age

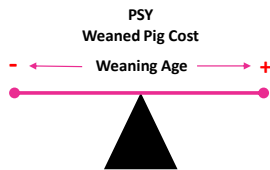
Impact of weaning age in WF performance at 127kgs (\$0.29/kg of feed, USD)

	Baseline: 18d	20d	24d
Weaning weight, kgs/pig	5.3	5.8	6.7
Days on feed, days/ pig	155	152	147
Cumulative Feed Intake, kgs/pig	297	293	286
WF Mortality	5.50%	4.72%	3.80%
Total Cost Saving, \$/pig	--	\$1.69	\$4.68
Total Cost Saving*, \$/1,200 hd barn		\$ 1,932	\$5,403

Based on: Dean Boyd 2015, Main 2004, and PIC internal results 2016

*Note: Cost saving don't consider the investment or inventory reduction in sow unit to increase the weaning age

Weaning Age Balance

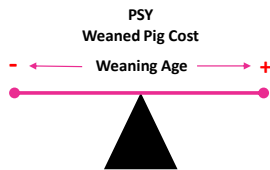


1. Same sow inventory and same farrowing crates

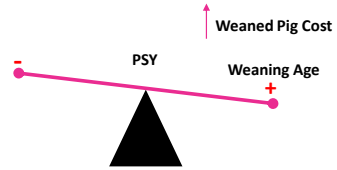
Is there payback by WF performance?



Weaning Age Balance



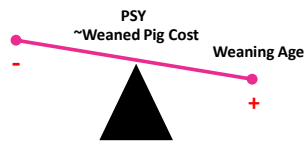
1. Sow inventory reduction and same farrowing crates
2. Same sow inventory and more farrowing crates



Is there payback by WF performance?

Weaning Age Balance

Deal: "Increase the weaning age keeping Pig Cost and PSY"



Example

Reduce the weaning age variation



Reduce piglet age spread
in farrowing houses

Increase
weaning events/wk

Weaned Pig Quality : Weaned Weight

Impact of weaning weight in WF performance at 127kgs (\$0.29/kg of feed, USD)

	4 kgs	5.4 kgs	6.1 kgs
Days on feed, days/ pig	Extra 9-10	Baseline	4-5 Less
Cumulative Feed Intake, kgs/pig	Extra 8-9		4.5-5.4 less
WF Mortality	+ 1.31%		- 0.72%
Total Cost Saving, \$/pig	+ \$5.0		- \$3.0

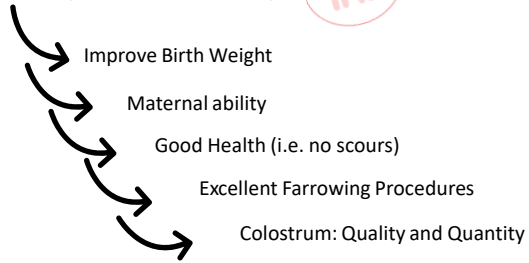
Note: based on PIC internal results 2016. WF mortality baseline is 5.5%.

Weaned Weight Balance

Deal: "Increase the weaned weight at same weaning age"

Example

Reduce the weaned weight variation at same age



Weaned Pig Quality

Weaned Age/Weight

Field Result

Goal

Weaned Weight Efficiency



5.9 kgs at 19 ds

5.5kgs/19ds

103%

Who Is Better?



Goal >95%



6.6 kgs at 25 ds

7.4kgs/25ds

89%

Same WF procedures?

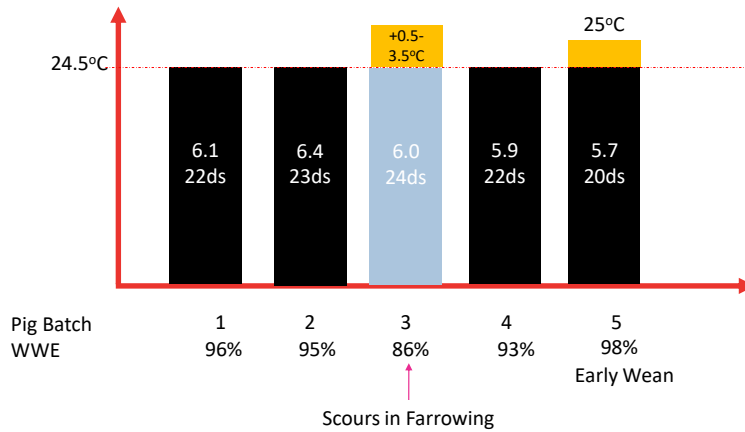
Weaned Weight Table Reference

Age	Weight, kgs	Age	Weight, kgs
18	5.3	24	7.0
19	5.5	25	7.4
20	5.8	26	7.7
21	6.1	27	8.1
22	6.4	28	8.4
23	6.7		



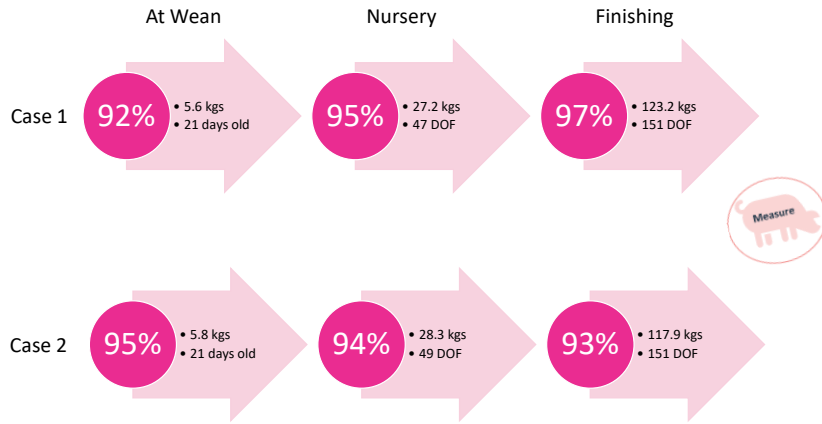
Weaning Weight Efficiency

Example on DRT; SOP based on 21 days old/ 6.1 kgs at wean ; 24.5°C



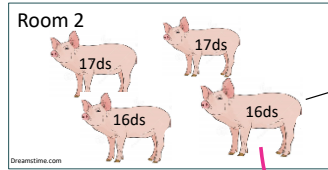
Weight Efficiency

Comparison & Evaluation



Weaned Pig Quality : Consistency

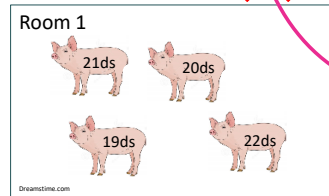
Room Integrity



Immunity Challenges
Digestive System Challenges

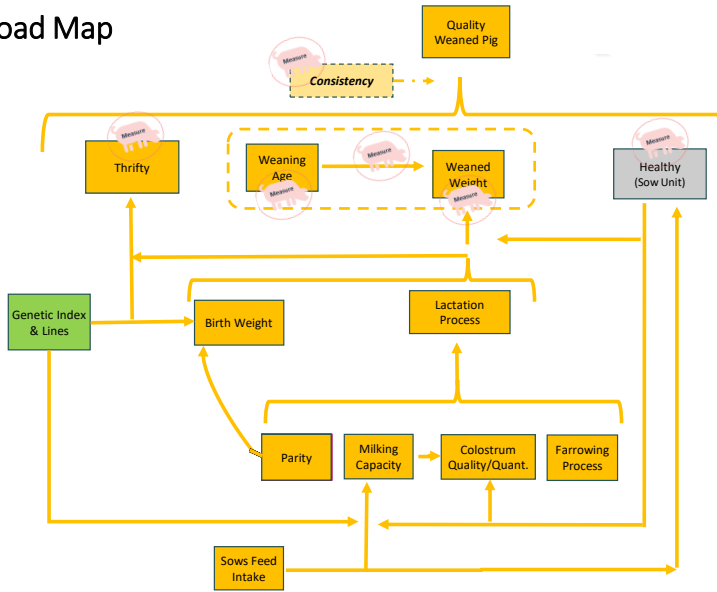


Don't pick pigs from other rooms just to complete the weaned pig batch



Weaned Pigs

QWP Road Map



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Final remarks

- QWP is the start point of the growing pig excellent journey and it can't be improved if it is not measured
- QWP is one of the four WF performance cornerstones, therefore its status will allow to adjust the WF SOP and WF performance expectations
- It is easy increase the weaning age to improve the weaned weight; however, the whole picture need to be reviewed from the economic point of view.

“Quality Weaned Pig” Connects Performance at the Sow Unit with that of the Wean to Finish Production Phase to improve business performance as a whole